

Elevator type Thermal Shock Chamber TSD-101-W TSE-12-A





Two-zone chamber capable of exposing specimens to a uniform thermal stress.

These two-zone thermal shock chambers are designed to specifically meet the needs of MIL, IEC, JASO and other international testing standards.

You can choose from 11L or 100L to fit your testing.

They come mounted with The N-instrumentation for improved operability and visibility, making remote monitoring and control via an Ethernet connection possible from your desk. Thermal shock chambers that apply uniform levels of thermal stress to specimens and that can be used in a wide range of fields, from research and development through to inspections and production.



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11L





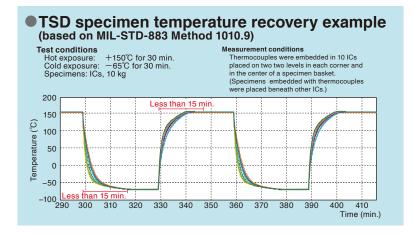
TSE-12-A

TSD-101-W

Features

Reduce test time with a two-zone elevator type

Model		Volume	Test area
TSE-12-A	Air-cooled	10.9L	W320×H148×D230mm
TSD-101-W	Water-cooled	100L	W710×H345×D410mm



TSD temperature uniformity example Test conditions Measurement conditions +150°C for 30 min. Thermocouples were attached to the surface of 10 ICs placed on two levels in each corners and in the center of a specimen basket. Hot exposure: +150°C for 30 min Cold exposure: -65°C for 30 min Specimens: ICs (×10) 200 ±0.7℃ 150 ŝ 100 Temperature 50 0 -50 ±0.5℃ -100 330 340 350 360 370 380 400 390 410 420 430 440 Time (min.)



TSE hot exposure

Short temperature recovery time

Meets international standards

Designed to comply with major environmental test standards such as IEC, JEDEC, EIAJ, MIL, JASO, IPC and SAE. $(p.5 \sim 6)$

Transfer time within 10sec.

Test area transfer time between hot/cold chamber meets international test standards requirement.

Improved temperature uniformity

Uniform airflow in the test area allows outstanding temperature uniformity. Uniform thermal stress is applied to each specimen, minimizing variation in test results.

Smooth specimen transfer

"Soft move mode" is automatically activated when specimens move between the hot and cold chambers to reduce vibration and shock.





Test area anti-drop mechanism to protect specimens

The test area's drive unit is equipped with a braking device to prevent specimens from falling the test area under any abnormal situations.

For testing of small test samples, the specimen protective mesh which covered entire test area can be added. (Option)

TSE cold exposure

Features

Easy wiring access

A cable port on right side allows for easy wiring for specimen measurement.



Specimen Temperature Trigger (STT)

With up to two sensors attached to specimen(s), the STT function begins counting the exposure time once the specimen reaches a set temperature, or promptly activates moving of the specimen for the next exposure. This reduces overall testing time and ensures accurate specimen temperatures. Temperature readings can be recorded for each specimen and test area by connecting a temperature recorder. (TSD)



Safe specimen handling thanks to ambient temperature recovery

The ambient temperature recovery feature intakes external air to return the test area to an ambient temperature after testing has finished or been paused. (TSD)

Comprehensive safety system

A double safety system ensures that any transfer between test areas stops automatically when the door is open, and that the door locks while transfer is in progress.



TSD-101-W Specimen temperature measurement (Specimen temperature sensors Standard: 2 sensors Optional: additional 3 sensors



TSD-101-W Test areas (Top: hot chamber Bottom: cold chamber)

TEST STANDARD AND COMPATIBLE MODELS

Test standard		Temperature setting		Soak time	Descuerry time	Number of	Model *
Test standard			Cold (°C)	Soak time	Recovery time	cycles	Model
IEC 60068-2-14 Na (JIS C 60068-2-14 Na)		$+70 \pm 2$ + 85 ± 2 + 100 ± 2 + 125 ± 2 + 155 ± 2 + 175 ± 2 + 200 ± 2	$ \begin{array}{r} -5 \pm 3 \\ -10 \pm 3 \\ -25 \pm 3 \\ -40 \pm 3 \\ -55 \pm 3 \\ -65 \pm 3 \end{array} $	3 hours 2 hours 1 hour 30 min. 10 min. 3 hours if not specified in product specifications	10% of soak time	5	TSD TSE
	А	+85(+10,-0)	-55(+0,-10)		Specimen 5 to 14 min.		
	В	+ 125(+ 15,- 0)	-55(+0,-10)		Specimen 5 to 14 min.		
IEC 60749-25 (JESD22-A104F)	С	+ 150(+ 15,- 0)	-65(+0,-10)	1/ 5/ 10/ 15 min.	Specimen 5 to 29 min.	Not specified	TSD
	Н	+ 150(+ 15,- 0)	-55(+0,-10)		Specimen 5 to 14 min.		
	М	+ 150(+ 15,- 0)	-40(+0,-10)		Specimen 5 to 15 min.		
IEC 61747-5 Na (EIAJ ED-2531A Na)		$+100 \pm 2+95 \pm 2+90 \pm 2+85 \pm 2+80 \pm 2+75 \pm 2+75 \pm 2+70 \pm 2+65 \pm 2+60 \pm 2$	$\begin{array}{c} -50 \pm 3 \\ -45 \pm 3 \\ -40 \pm 3 \\ -35 \pm 3 \\ -30 \pm 3 \\ -25 \pm 3 \\ -20 \pm 3 \\ -15 \pm 3 \\ -10 \pm 3 \\ -5 \pm 3 \\ -0 \pm 3 \end{array}$	3 hours 2 hours 1 hour 30 min. 10 min. 3 hours if not specified in product specifications	10% of soak time	5.10	TSD TSE
EIAJ ED-4701		Max. storage temp.	Min. storage temp.	15g and below: at least 10 min. 15 to 150g: at least 30 min. 150 to 1,500g: at least 60 min. More than 1,500g: individually specified	Air 5 min. or 10% of soak time, whichever is longer	10	TSD
	А	$+125(\pm 3)$	$-65(\pm 3)$		10% of soak time,	5 cycles	TSD
	В	$+100(\pm 3)$	$-65(\pm 3)$				
EIAJ ED-4702	С	$+100(\pm 3)$	$-55(\pm 3)$	30 min.		unless otherwise	
	D	Mounted printed circuit board max. operating temp.	Mounted printed circuit board min. operating temp.		whichever is longer	specified	
	А	$+ 125 \pm 5$	-25 ± 5				
	В	$+ 125 \pm 5$	-40 ± 5	7 min ofter encoimer			
EIAJ ET-7407	С	$+80\pm5$	-30 ± 5	7 min. after specimen temperature attainment			TSD
	D	Max. operating temp.	Min. operating temp.				

TEST STANDARD AND COMPATIBLE MODELS

Test standard		Temperature setting		Soak time	Popovory time	Number of	Model
		Hot (°C)	Cold (°C)	Soak time	Recovery time	cycles	wodel "
	А	+85(+10,-0)	-55(+0,-10)		Specimen less than 15 min.	At least 10	
	В	+125(+15,-0)	-55(+0,-10)				
MIL-STD-883 Method 1010.9	С	+ 150(+ 15,- 0)	-65(+0,-10)	10 min. or longer after transition start			TSD TSE
	D	+200(+15,-0)	-65(+0,-10)	-			
	F	+175(+10,-0)	-65(+0,-10)	-			
	Type 1	+ 85	- 40	Within 5 min. after solder joint temp. reaches ±2°C of preset temp. Or, 0.2kg and below: 0.5 hours			
JASO-D902	Type 2	Depends on p	arties involved	0.2 to 0.8kg: 1 hour 0.8 to 1.5kg: 1.5 hours More than 1.5kg: 2 hours preset temp.	Air 5 min.	200	TSD
IPC-TM-650 2.6.6	А	+125(+3,-0)	-65(+0,-5)	30 min.		F	TSD
150-110-030 2.0.0	В	+85(+3,-0)	-55(+0,-5)	30 mm.		5	150
SAE J1879		+ 150	— 55	10 min. or longer after transition start	Specimen less than 15 min.	1000	TSD

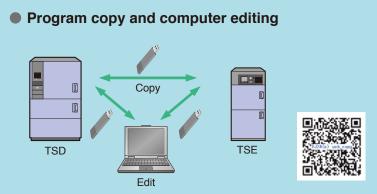
* The test results may not meet specifications depending on the quantity of specimens or the setting method.

For futher information, please contactus.

Controller

An easy-to-use, easy-to-read touch panel.





* Some items may not be copied between different models and chambers with different options.



USB memory port

Tabbed interface

High resolution 7-inch LCD. Tabs at the bottom make for quick and easy flipping between screens. Touching an icon displays the menu label which, touched, makes flipping between screens easier.

Multilingual display

Use the language icon at the top of the display to change the display language from Japanese to English, Simplified Chinese, Traditional Chinese or Korean on any screen.

Quick access button

For added convenience, the star (\bigstar) icon can have quick access functionality assigned, such as for jumping to a certain screen or directly launching a saved test pattern.

Test data records

Temperature settings and measurements can be stored in the internal memory and exported with the use of USB flash drives. This enables them to be displayed as graphs on web browsers and stored for back-up purposes.

Test data can also be recorded in real time to a USB flash drive.

* USB flash drives not included.

Register up to 40 test patterns

Download edit programs via online

The Pattern Manager Lite software installed on your PC, edit programs according to your testing needs, and upload them with a USB.

The Pattern Manager Lite software allows you to edit programs for your chamber, view and edit data as graph, etc. The software can be downloaded from the Test Navi website.

Network

* Requires an intranet

Remote monitor and control (Ethernet connection)

The chamber comes with an ESPEC original web application. Connecting to the chamber Ethernet port (LAN's port) makes it possible to control chamber monitoring, pattern setting, operation start/stop, and other operations from a computer web browser. Installation of special software is not required. All you need is a standard computer web browser to connect with the chamber.

Login privileges

Screen Privileges	Chamber monitor	Pattern setting	Run/ Stop	Configuratior
Administrator	\checkmark	\checkmark	\checkmark	\checkmark
Operator	\checkmark	\checkmark	\checkmark	
User	\checkmark			

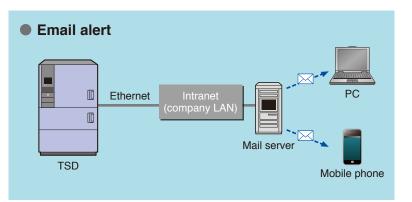
Edit test patterns on a web browser

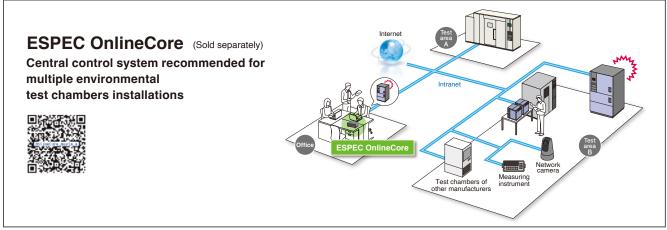
Saved test programs can be edited on a web browser. Test programs can also be downloaded to your PC.

E-mail alert

Alerts such as for a test ending, for maintenance, and errors are e-mailed to multiple recipients.

Wireless LAN connection Image: LAN image





*Please contact ESPEC for more information, about which products can be connected.

TSD

Ma					TSD-101-W			
Model		Water-cooled						
Sy	stem		2-zone transition by vertical transfer of specimens					
	Hot exposure range			-	+ 60℃ to + 205℃	;		
	Test area	Cold exposure range			−77°C to 0°C			
		Temp. fluctuation *2			± 1.0℃			
	Hot	Pre-heat upper limit	+ 205°C					
	chamber	Heat-up time *3	Withi	Within 90 min from ambient temp. to $+200^{\circ}$ C (Setting: $+205^{\circ}$ C)				
	Cold	Pre-cool lower limit		−77°C				
6 ¹	chamber	Pull-down time *3	With	in 90 min from am	bient temp. to -7	′7℃ (Setting: -7	7°C)	
Performance	Temp. recovery performance	Recovery conditions		 Hot exposure: + 150°C (setting: + 155°C 30 min) Cold exposure: - 65°C (setting: - 68°C 30 min) Sensor position: downstream Specimen: Plastic molded ICs, 10kg 				
	(2-zone)	Temp. recovery time		Specir	nen temp. within 1	15 min		
	Transfer time be	etween hot & cold chambers			Within 10 seconds	;		
	Ambient recovery	Recovery conditions		 Hot exposure: + 150°C to max. + 55°C Ambient temp.: + 23°C Specimen: Plastic molded ICs, 10 kg 				
		Ambient temp. recovery time			Within 90 min			
Tes	st area		Shelf brackets on 2 levels (up to 4 baskets can be installed)					
		System	Mechanical cascade refrigeration system					
Re	Refrigeration unit Compressor		3.73kW(5HP) scroll-type × 2					
		Refrigerant	R-404A [Low GWP Refrigerant R-449A is available on request], R-23					
Со	oler		Plate fin cooler and cold accumulator					
Ele	Elevating unit		Power slider (250W)					
Ins	ide dimensions		W710×H345×D410 mm					
Tes	st area capacity		100 L					
Lo	ad capacity of te	est area *4	30 kg					
Sp	ecimen basket l	oad capacity	5kg per basket					
Ou	Itside dimension	IS ^{*5}	W1100×H1885×D1965 mm					
We	eight		Approx. 1100 kg					
	Ambient temp. range				$+5^{\circ}C$ to $+40^{\circ}C$			
uirements	Power supply (Voltage fluctua	ation: rating \pm 10%)	200V AC 3 φ 3W 50/60Hz	208V AC 3 φ 3W 60Hz ^{*6}	220V AC 3 φ 3W 60Hz	380V AC 3φ 4W 50Hz	400/415V AC 3 φ 4W 50Hz *7	
lirer	Maximum load	current	64 A	62 A	58 A	34 A	32 A	
requ	Cooling water	supply pressure *8	0.2 Mpa Gauge to 0.5 Mpa Gauge (2 kg/cm ² G to 5 kg/cm ² G)					
ity r			2050L/ h (at reference water temp. $+ 25^{\circ}$ C), 3400L/h (at reference water temp. $+ 32^{\circ}$ C)					
Util	Cooling water	tion size	Carbon steel pipe, ID 32 mm					
	Cooling water temp. range		+ 5°C to + 38°C					
No	Noise level *10		Max. 65 dB					
Ex	Exhaust heat rate		12600 kJ/h (3000 kcal/h)					
	haust air volume	9	250 m ³ /h					
-			200 111 /11					

*1 Under the conditions of a $+23^\circ\!C$ ambient temperature, cooling water temperature $+25^\circ\!C$, rated voltage, and no specimen inside the test area.

*6 This model complies with the requirements of the National Electric Code (NFPA 70) for the United States of America (NEC spec.) *7 This model complies with the requirements of the European Community Directives (CE spec.)

*8 A pressure regulator valve is required if the pressure exceeds 0.5MPa Gauge (5kg/cm²G)

*2 The performance values are based on IEC 60068-3-5:2001,

*3 When each chamber is operated independently

*4 When using the test area floor or heavy-duty shelves (option)

*5 Excluding protrusions

*9 Rate depends on the cleanliness of the heat exchanger *10 Measurements are to be taken in an anechoic room at a height of 1.2m from the floor, and

a distance of 1m from the front panel (ISO 1996-1: 2003.A-weighted sound pressure level)

FITTINGS LOCATION

Specimen temperature input terminai Specimen power supply Operation lamp USB memory port control terminal Time signal output terminal TSD-101 Recorder (option) Cable port ID ϕ 100mm 0 Overheat protect / overcool protection Hot chamber Ethernet port Cold chamber Emergency stop pushbutton (option) Front side **Right side** Power cable is optional, not equipped as standard fitting.

SAFETY DEVICES

- Leakage breaker (200, 220V AC)
- Circuit breaker (208, 380, 400/415V AC)
- Electrical compartment door switch
- Hot chamber overheat protection switch
- Cold chamber overheat protection switch
- Hot chamber overheat protector (Built into temperature controller)
- Cold chamber overheat/ overcool protectors (Built into temperature controller)
- Test area overheat/ overcool protectors (Built into temperature controller)
- Test area overheat/ overcool protectors
- Circuit breaker
- Refrigerator high/ low pressure switch
- Compressor built-in protector
- Temperature switch for compressor
- Water suspension relay
- Temperature switch for air circulator
- Air circulator thermal relay
- Motor inverter
- Motor reverse prevention relay
- Hot chamber door switch
- Cold chamber door switch
- Door lock mechanisms
- Cartridge fuse
- Specimen power supply control terminal
- · Cooling tower interlock terminal

ACCESSORIES

 Specimen basket (18-8 Cr-Ni stainless steel: 5 mesh metal basket)
 W700×H40×D410 mm/ load capacity 5kg



Shelf brackets 2 sets
• Cartridge fuse (3A, 5A, 7A, 10A, 15A)4
Cable port rubber plug2
Perforated cable port cap
Wire fisher (specimen wiring tool)
Thermocouple 2
Specimen temperature input connector 2
• 3-pole socket (208V AC spec. only)3
• Nipple R1 1/4 in. (32 A) 1
• Strainer R1 1/4 in. (32 A) 1
• Strainer element R1 1/4 in. (32 A)
Breaker handle cover (except 208V AC)
Operation manual
Warranty card 1

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TSD-101-W

TSE

Model			TSE-	12-A			
		Air-cooled					
System		2-zone transition by vertical transfer of specimens					
		Hot exposure range		+ 60°C to	+ 200°C		
	Test area	Cold exposure range		— 65°C	to 0°C		
e *1		Temperature fluctuation *2		± 0.	.5°C		
	Hot	Pre-heat upper limit		+ 20	5°C		
	chamber	Heat-up time *3	Within 30 min. from ambient temp. to $+200^{\circ}$ C (Setting: $+205^{\circ}$ C)				
Performance	Clod	Pre-cool lower limit		- 82	2°C		
form	chamber	Pull-down time *3	Within 90) min. from ambient ten	np. to -80° C (Setting:	— 82°C)	
Per	Temp. recovery performance			 Hot exposure: + 150°C, 30 min Cold exposure: - 65°C, 30 min Sensor position: Upstream Specimen: Plastic molded ICs 2 kg 			
	(2-zone)	Temp. recovery time	Within 5 min.				
	Transfer time between hot & cold chambers		Within 10 seconds				
	Test area		Shelf brackets on 2 levels of fixed location				
_	Heater		Stripped wire heater				
Construction		System	Mechanical cascade refrigeration system				
struc	Refrigeration unit	Compressor	Rotary 1.5 kW × 2				
Con		Refrigerant	R-404A [Low GWP Refrigerant R-449A is available on request], R-508A				
	Cooler		Plate fin cooler and cold accumulator				
	Elevating unit		Linear motor (55W)				
Tes	st area capacity		W320 × H148 × D230mm				
Inr	er volume of te	st area	10.9 L				
Lo	ad capacity of te	est area	8 kg				
Ou	Outside dimensions *4		W680 × H1745 × D1050mm				
Weight		Approx. 400kg					
nents	Ambient temp	. range	0 to + 40°C				
requirements	Power supply (Voltage fluctuation: rating \pm 10%)		200V AC 3 φ 3W 50/60Hz	220V AC 3 φ 3W 60Hz	380V AC 3 φ 4W 50Hz	400/415V AC 3 φ 4W 50Hz *5	
Utility	Maximum load current		26A	25A	17A	17A	
No	Noise level *6		Max.60dB				
Ex	haust heat rate	*7	17,585kJ/h (4200 kcal/h)				

*1 The performance values are under the conditions of a +23°C ambient temperature, relative humidity of 65%rh, rated voltage, and no specimen. Heat up time and pull down time are those of single-unit operation of each chamber.

*2 The performance values are based on IEC60068-3-5:2001.

*3 Temperature heat-up/pull-down time account for performance of each temperature chamber.

*4 Excluding protrusions.

*5 Compliance with CE Marking.

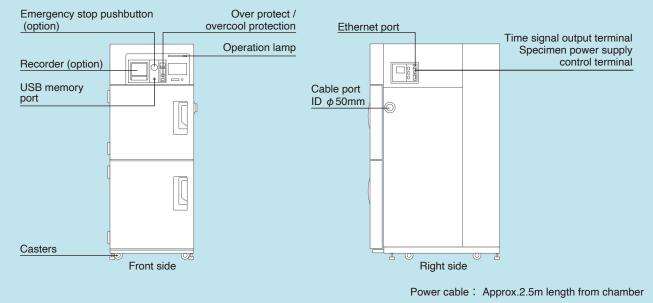
*6 At 1m from front of chamber, 1.2m from floor. (ISO 1996-1:2003 A-weighted sound pressure level) depending on environment

*7 At ambient temperature $+23^{\circ}$ C.

RoHS directive

11L

FITTINGS LOCATION



SAFETY DEVICES

- Leakage breaker (200, 220V AC)
- Circuit breaker (380, 400 / 415V AC)
- Electrical compartment door switch
- · Hot chamber overheat protection switch
- · Cold chamber overheat protection switch
- Hot chamber overheat protector (Built into temperature controller)
- Cold chamber overheat / overcool protectors (Built into temperature controller)
- Test area overheat and overcool protectors (Built into temperature controller)
- Test area overheat / overcool protectors
- Refrigerator high pressure switch
- Thermal relay for compressor
- Temperature switch for compressor
- Temperature switch for air circulator
- Thermal relay for air circulator
- Motor inverter
- · Motor reverse prevention relay
- Hot chamber door switch
- Cold chamber door switch
- Test area hold
- Door lock mechanisms
- Fuse
- Specimen power supply control terminal

ACCESSORIES

 Specimen basket (18-8 Cr-Ni stainless steel, 5 mesh metal basket) W320×H35×D230mm /load capacity: 2kg



Cartridge fuse
3A, 5Ă (200/220V AC)1each
3A, 5A,7A (380/400/415V AC)1each
Cable port rubber plug 2
Wire fisher (specimen wiring tool)
 Breaker handle stopper (200/220V AC only)
Operation manual
Warranty card

Safety precautions

- •Do not use specimens which are explosive or inflammable, or which contain such substances. To do so could be hazardous, as this may lead to fire or explosion.
- •Do not place corrosive materials in the chamber. If corrosive substances or humidifying water is used, the life of the unit may be significantly shortened.
- •Do not place life forms or substances that exceed allowable heat generation.
- •Be sure to read the operation manual before operation.

2

TSE-12-A

OPTIONS

Power cable

200V, 220V AC only • 5 m

• 10 m

(TSD)

* If this option is not specified, the chamber does not come with a power cable.

Viewing window

Used for observation of the specimens inside the chamber. Dimensions: W190 × H340 mm Chamber lamp: Halogen lamp $(\times 1)$



Specimen basket/ shelf brackets

Equivalent to standard accessory. Material: Stainless steel (5 mesh)

- (TSD)
- Basket
- · Shelf brackets

(TSE)

• Basket

Heavy-duty shelf

TSD

Used to hold heavy specimen exceeding the load capacity of the standard specimen basket.

Load capacity: 15 kg

* Equally distributed load, not included shelf brackets and specimen baskets.

Additional cable port

Provided in addition to the standard cable port. (right side) Location: Left side of the main unit Internal diameter: 100 mm

TSD

Cable port rubber plug

Prevents air leakage from the cable port.

Interface

TSD

- RS-485C
- RS-232C
- GPIB

Communication cables

- RS-485C 5m/10m/30m
- GPIB 2m/4m

Temperature recorder (digital)

- -100° C to $+220^{\circ}$ C /100 mm
- RK-61: 1 pen
- RK-63: 3 pens
- RK-64: 6 dots



TSD-101-W / TSE-12-A

Paperless recorder

Records temperature of each section such as the temperature inside the chamber.

Display: 5.7inch color touch panel Number of inputs (Initial setting):

- 1 (5 more channels can be turned ON) Data saving cycle: 1 sec
- 3 (3 more channels can be turned ON) Data saving cycle: 1 sec
- 3 (3 more channels can be turned ON) Data saving cycle: 5 sec
- 5 (1 more channels can be turned ON) Data saving cycle: 1 sec
- 5 (1 more channels can be turned ON) Data saving cycle: 5 sec
- 6 Data saving cycle: 1 sec
- 6 Data saving cycle: 5 sec Temperature range: -100° C to $+220^{\circ}$ C Internal memory: 8MB External memory media:

CF memory card (256 MB) External memory function: USB port Language support: ENG/ JPN * Select either built-in or portable type. (TSD)



Recorder wiring

Preparation of a power cable, temperature sensor, and a grounding wire for additional installation in the future

Recorder terminal

Used to output the temperature within test area, hot chamber, cold chamber.

OPTIONS

Thermocouple

Attached to specimens to measure specimen temperature.

(TSD)
Thermocouple type T without ball
(Copper/ Copper-Nickel)

(TSE)

T JIS C1602 with ballattached

- 2 m
- 4 m
- 6 m

STT 3-point expansion TSD

Additional 3 points of measuring the specimens' temperatures used for Specimen Temperature Trigger function.

(2 points are equipped as standard.)

Exposure signal output TSD

A signal is output via a contact switch when test area temperature is within the user-selected range. This signal can be used to control peripheral instruments, like applying a voltage to specimens only during hot exposure, or monitoring test operation from a remote point.

Total cycle counter

Indicates cycle counts. Display range: 1-99999999 (with resetting function)



Additional overheat protector

Additional preventive measures can be taken for excessive temperature rise in the chamber, in addition to the standard equipped double overheat protector.

Emergency stop pushbutton

Stops the chamber immediately.



With guard

With cover



Auxiliary cooling injector (LCO₂)

Used to reduce the temperature recovery time of low temperature exposure by injecting liquefied carbon dioxide at beginning of exposure.

Auxiliary cooling injector (LN₂)

Used to reduce the temperature recovery time of low temperature exposure by injecting liquefied nitrogen at beginning of exposure.



External alarm terminal

If the safety device of the chamber is activated, the external alarm terminal will notify it to a remote point.



TSD

TSD-101-W / TSE-12-A

Anchoring fixtures

Used to bolt the chamber to the floor.

Chamber dew tray

Prevents water leakage from the chamber onto the floor.

- * The use of casters is recommended to facilitate operation. (TSD)
- *To prevent damage in the event of water leakage, other preventive measures are also available.

TSD

Casters

Installed for mobility. Casters: 6 levelling-feet: 4



Operation manual

- CD
- Booklet

Reports & certificates

- Testing and inspection report
- Test data
- Calibration report
- Calibration certificate
- Traceability system chart
- Traceability certificate

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SUZHOU Branch					
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TIANJIN Branch					
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XI'AN Branch					
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ESPEC CORP. has been assessed by and registered in the Quality Management System based of the International Standard ISO 9001:2015 (JIS Q 9001:2015) through the JSA Solutions Co., Ltd.

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