

Toyo Seiki Seisaku-sho, Ltd. 5-15-4, Takinogawa, Kita-ku, Tokyo 114-8557, Japan

# No.494 Inkometer Model D-2

Ink tack tester for printing inks



#### **■INTRODUCTION**

The **Inkometer** measure the ink tackiness. The tackiness indicates the adhesiveness of ink and is deeply related to the paper surface strength and trapping. The Inkometer measures the stretch resistance of the ink film between the top roll and the metallic roll and converts the measured value to the tackiness.

#### **■**APPLICATION

#### ■ Ink Tack Measurement

In tack has deep relation with paper peel off and trapping when printing. Especially trapping quality has very deep relation with mutual tack of ink, requiring suitable control of tack balance. Inkometer is an indispensable tester for quality control in ink production process. In case of offset ink, its tack value increases with time after manufacture. To achieve appropriate tack, adjustment is made by kneading or adding varnish or reducer compound. In this case, Inkometer is suitable for sampling a little amount of ink during the manufacturing process and bringing the tack closer to appropriate value while measuring by Inkometer.

#### ■ Knowing Relation with rotating speed

The Inkometer metal roll rotating speed is decided with relation to printing speed. Generally, the speed with regard to sheet print conditions is said to be 400rpm. In case of an ink of small ink tack for high speed printing ink of rotary printing, etc., it is desirable to conduct measurement at 800rpm or 1200rpm or more.

## **■**SPECIFICATIONS

Model	D-2		
Metal roll drive motor	AC servo motor, 400W		
Diameter of roll	Metal roll: Ø76.2mm		
	Top roll: Ø79.3mm		
	Vibration roll: Ø50.8mm		
Metal roll testing speeds	400, 800, 1200rpm (min <sup>-1</sup> )		
	(100 to 3000rpm by optional multi program)		
Tack	0 to 40.0		
Temperature control	Optional		
	(Room temperature + 5°C to 40°C with optional low temperature		
	circulator)		
Detection method	LVDT		
Operation panel	LCD touch-screen		
	Languages: English, Japanese		
Display items	■ Tackiness (up to 5 histories are stored)		
	■ Test speed		
	■ Time interval		
	■ Sample names		
	■ Operator names		
	etc.		
Safeguard	■ Emergency stop switch		
Power requirement	Single-phase, AC100V, 50Hz or 60Hz, 1.5kVA		
Dimensions	W700 x D320 x H430(630*)mm		
	*Including touch screen		
Weight	Approx. 83kg		
Related standard	JIS K 5701		

## ■ STANDARD ACCESSORIES & OPTIONS

●Standard ○Option

	Name	Model (Part No.)	Photo	D-2
1	Ink pipette (Syringe)			•
2	Ink pipette holder			•
3	Acrylic safety cover		0.2	•
4	Hose for low temperature circulator (2m x 2 pcs.)			•
5	Hose band for low temperature circulator (4 pcs.)			•
6	Top roll / Vibration roll for "Oil based ink"			•
7	Top roll / Vibration roll for "UV ink" option			0
8	Low temperature bath	CC1		0
9	Multi program	MP-D2		0
10	Flow monitor	FM1		0
11	Emulsification device	D2-E		0
12	Data import software for spreadsheet	EX		0

13	Mini thermal printer	PRT	080	0
14	Step-down transformer for AC115 to 120V			0
15	Step-down transformer for AC220 to 230V			0

Specifications are subject to change without notice.



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